STANDARD FOR CUTTING ONLINE PIPES

QTS-P Standard Specification			
Out Dia	Kerf	Body Thickness	No. of z
315 320	2.6	2.3	100 120
350 360	2.6	2.3	100 120 140
400 420	2.7	2.3	100 120
450 460	3.2 4.0	2.7 3.4	100 120 140 130 150 160
500 520	3.2	2.7	100 120 140
550 560	3.7	3.2	100 120 140 160
600 610	3.8	3.3	100 120 140 160

QTS-P Bead Standard Specification			
Out Dia	Kerf	Body Thickness	No. of z
315 320	3.0	2.7	100 120
350 360	3.0	2.7	100 120 140
400 420	3.0	2.7	100 120
450 460	3.0	2.7	100 120 140 130 150 160
500 520	3.7	3.4	100 120 140
550 560	3.7	3.4	100 120 140 160
600 610	3.7	3.4	100 120 140 160

QTS-P Orbital Standard Specification			
Out Dia	Kerf	Body Thickness	No. of z
250	3.5	2.7 2.5	42 60
280	4.5	3.5	44 50
300	3.5 4.0	2.5 2.7 3.0	46 52 56 72
350 360	2.6 3.1 3.3 3.5 3.8 4.0 4.3	2.0 2.3 2.5 2.8 3.0 3.2 3.3	48 60 64 72 80 82 90
380	3.7	3.0	48 66 80 90
390	4.3	3.3	54

